

Edge Vertical Clamping 500 Butt Flash Welder

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more information



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Construction: The jaws and therefore, the strip or band saw blade are vertical, which is ideal for coil joining operations. The frame is constructed of cast iron and stress relieved to eliminate distortion. Upsetting force provided by pneumatic cylinder with additional multiplication through the 500's unique lever system which offers superior repeatability of upsetting force when compared to spring upset systems. The clamping system is designed for long life at maximum clamping pressure. Clamping force derived by using long handles to make it easier for the operator to obtain the proper clamping force. Large clamping jaws to reduce deflection at high clamp force and reduce heat build up during high current flow. Grease fittings are placed on all bearings to allow simple maintenance of moving parts.



Specifications:

Mechanical System

- 900 lbs Upsetting Force
- Long Clamp Handles for High Clamping Force
- Quick Change Lower Jaws
- Single Screw to adjust clamping pressure
- Replaceable jaw inserts
- Wide cleaning position
- Temper only sequence for welder set up

Weld Control Unit

- Both Automatic and Manual Anneal Controls Available
- Weld enable/disable for welder maintenance
- 6 configuration settings including Upset voltage, Upset time, and multiple Temper settings
- Numerous fault monitors to provide safe operation

Welder Capacities:

- 7 kVA welding transformer at 50% duty cycle
- 3/16" or 0.016" to 1 1/2" wide x 0.050" thick Bi-metal
- Band Length: Down to 44 7/8"
- Cycle Time: 1 minute weld and temper cycle (based on 5/8" x 0.022 Carbon Steel)
- Electric: 240 VAC, 30 Amp, single phase

Made in
the USA

EDGE
MANUFACTURING

EDGE MANUFACTURING,
INC.

1120 Mason Circle South
Pevly MO 63070

Phone: 800-334-3123

Fax: 636-479-3710

Email: sales@edgemfg.com

www.edgemfg.com

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